6.0 Geometry File Tricks



- Geometry creation is array point centered.
 - The array is scanned a point at a time.
 - Each point is tested to find the LAST fill in the list of fills that would change its value (if any).
 - If the point is within a fill's volume, it is changed to the fill's value (e.g. E(0)).
 - The process is repeated until all array points have been tested and changed as required.

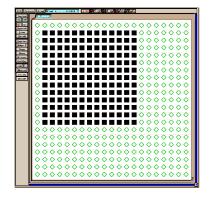
Fills tests are ALWAYS made in the reverse list order.
 The last fill in the list ALWAYS has the highest priority.

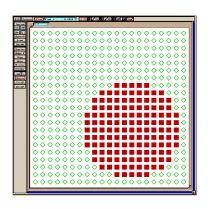
- Fill{inside{circle()}}
 - Fill{inside{box()}}
 - Fill{inside{sphere()}}
- The sphere fill has highest priority if more than one fill changes the array point's value.



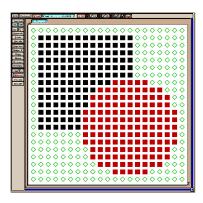
- ALL fill definitions are ALWAYS projected to their final locations in array coordinates <u>BEFORE</u> the actual decision to fill is made.
 - Any overlap conflicts are resolved at the final array point locations.

As defined:



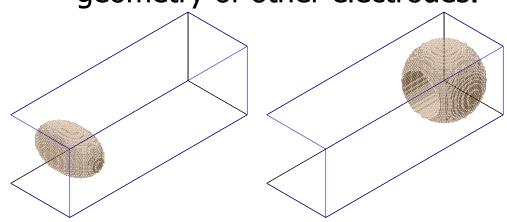


As located:



 ALL fill definitions are ALWAYS projected to their final locations in array coordinates <u>BEFORE</u> the actual decision to fill is made.

 Unbounded volume fills can accidentally change the geometry of other electrodes.





Nested Languages work from the inside outward Locate(50,50,50,10) ;Fifth fill{within{sphere(0,0,0,5)} ;Fourth Locate(0,0,0,1,0,-45) ;Third Locate(0,5);Second notin{cent_box(0,0,2,8)} ;First



Nested languages have nesting level rules:

```
;Base nesting level
;Locates work at any nesting level
;Fill nesting level
;Within nesting level
;Volume function definition
;Locates work at any nesting level
;Locates can be nested to define translation order
;Within nesting level
```



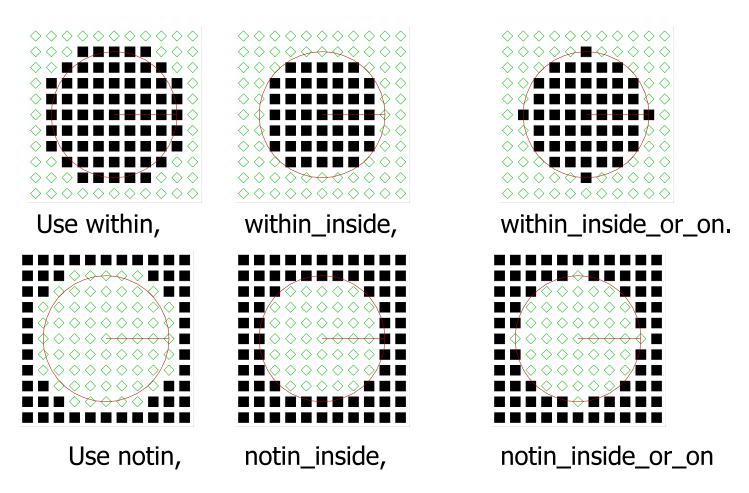
Boolean language rules:

```
Fill
{
    IF within { circle() AND box() AND polyline() } OR
        within_inside { testa AND testb } OR
        within_inside_or_on { testc }

BUT notin { sphere() AND box3d() } OR
        notin_inside { testd AND teste } OR
        notin_inside_or_on { testf }
}
```



Use within and notin alternatives for more precision





The Divide & Conquer Approach

- Define each entity (electrode) separately
 - Define entity in physical coords (e.g. in, mm)
 - Define the entity at the origin to simplify effort.
 - Use body and/or machining centered methods.
 - Pick the strategy that is easiest for YOU to understand.
- Then position each entity at its physical location
- Finally, scale and position the entire assembly into target array's area or volume.



The Divide & Conquer Approach

```
Locate(position and scale into array area or volume)
       Locate(position entity 1 in physical volume)
               Define entity 1 in physical units at origin
        Locate(position entity 2 in physical volume)
               Define entity 2 in physical units at origin
       ; ... and so on
```



The Secret in Real Estate is:

- Location
- Location
- Location



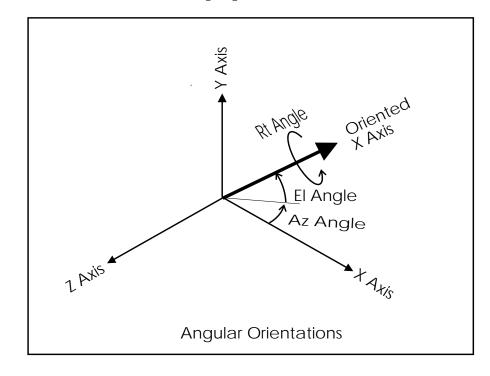
The Secret in Geometry Files is:

- Locates
- Locates
- Locates



The Locate Command

- Locate(x, y, z, scale, az, el, rt){}
 - Locate(0,0,0,1,0,0,0) defaults
- Order Transforms are Applied
 - rt
 - el
 - az
 - scale
 - X,Y,Z





Nested Locate Commands

- No performance costs (locate cmds are combined)
- Insures the order that transforms are applied
- Supports progressive definitions

```
Locate(50,50,50,10){
fill{within{sphere(0,0,0,5)}
Locate(0,0,0,1,0,-45){
Locate(0,5){
notin{cent_box(0,0,2,8)}
}}}
```



Indent Nested Commands

```
Locate(50,50,50,10)
fill{within{sphere(0,0,0,5)}
   Locate(0,0,0,1,0,-45)
    Locate(0,5)
      notin{cent\_box(0,0,2,8)}
```



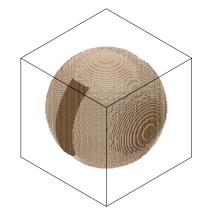
Body Verses Machining Oriented Definitions

- You can move and orient either the entity (body), the cuts (machining), or both (can be confusing).
 - The body oriented approach moves the entity and assumes that the machine is fixed.
 - The machine oriented approach moves the machining and assumes the body is fixed.
 - Moving both the entity and machine can at times simplify the process, but it can also be confusing.
- Select the approach that is easiest for YOU.

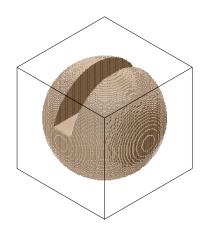
Machining Oriented Definitions

```
Locate(50,50,50,10)
{
fill{within{sphere(0,0,0,5)}
    Locate(0,0,0,1,0,-45)
    {
       Locate(0,5)
       {
       notin{cent_box(0,0,2,8)}
       }
    }
}
```

- ;5: Scale and center in array
- ;4: Define sphere at origin
- ;3: Rotate slot 45 degrees in el
- ;2: Shift slot up 5
- ;1: Define slot at origin









Body Oriented Definitions

```
Locate(50,50,50,10)
fill{
   Locate(0,0,0,1,0,-45)
     Locate(0,5)
        notin\{cent\_box(0,0,2,8)\}
        Locate(0,-5)
          within\{\text{sphere}(0,0,0,5)\}
```

;6: Scale and center in array

;5: Rotate sphere to slot angle

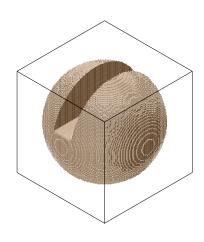
;4: Shift sphere to origin

;3: Drill slot at origin

;2: Shift sphere down 5

;1: Define sphere at origin







Combined Approach Definition

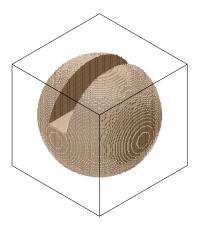
```
Locate(50,50,50,10)
fill{
   Locate(0,0,0,1,0,-45)
     notin{cent_box(0,5,2,8)} ;2: Define slot at y = 5
     within\{\text{sphere}(0,0,0,5)\}
```

;4: Scale and center in array

;3: Rotate sphere and slot to angle

;1: Define sphere at origin





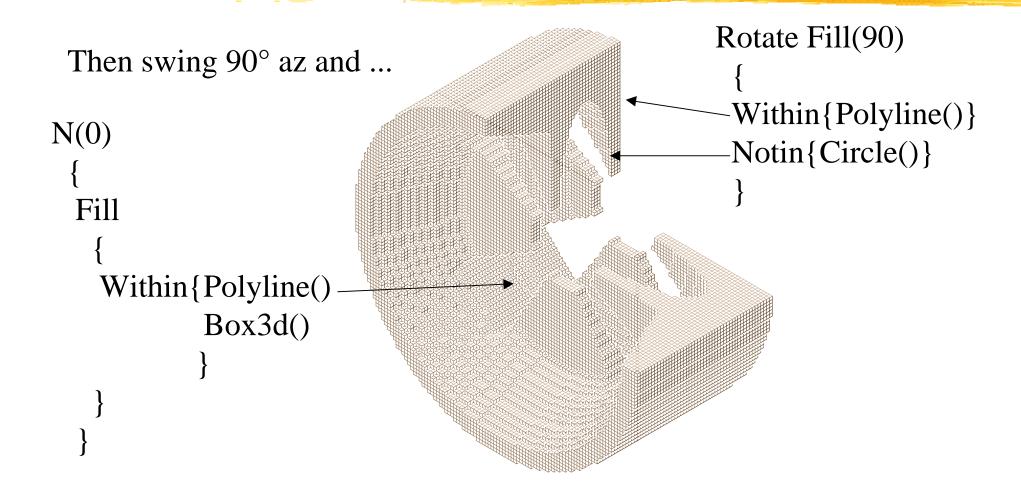


Using Notins or Erasing Fills?

- With normal Fill commands it is best to use Notins to limit or remove material.
 - Notins can act exactly like a normal erasing fill.
 - 2D commands (e.g. circle) can be used in a Notin without fear of drilling infinite holes.
- With Rotate_Fills any non-cylindrically symmetric removal will normally required a subsequent erasing fill.
 - Erasing fills (e.g. n(0)) must be volume limited.
 - 2D commands are dangerous (unlimited volume).



Using Notins and Erasing Fills with a Rotate_Fill





The Role of Include Files

Pros

- Useful for individual electrode definition.
- Handy if electrode used in multiple places in same volume or in different volume (e.g. normal and exploded views).

Cons

- Hides electrode definitions in different files (can be confusing).
- Care must be used to insure maximum utility.

Recommended Method for Using Include Files



Include File Examples

